Contents

Acknowledgments .......................................................... ix
Foreword ........................................................................ xi
Preface ........................................................................... xv
Introduction ....................................................................... xxix

Part 1. From Spectacular Applications to
the Economic Market of Additive Manufacturing ........... 1

Introduction to Part 1 ......................................................... 3

Chapter 1. Some Significant Examples ................................. 7
  1.1. Introduction ............................................................. 8
  1.2. Maritime, military, aerial and spatial applications .......... 11
  1.3. Conception: art and new domestic applicative niches .... 14
      1.3.1. Art and additive manufacturing ....................... 17
      1.3.2. Archaeology, museum restoration, reproduction .... 19
      1.3.3. Construction sector ......................................... 21
  1.4. Mechanical parts ....................................................... 23
  1.5. Land transport .......................................................... 28
  1.6. The question of spare parts ...................................... 32
  1.7. Toys for the young and the “not-so-young” ................. 33
  1.8. “Traditional” medical applications ............................ 34
  1.9. Animation .............................................................. 39
1.10. Scientific applications .............................................. 40
  1.10.1. Optics .......................................................... 40
  1.10.2. Chemical and process engineering ......................... 41
  1.10.3. Complex structures ......................................... 42
  1.10.4. Toward the infinitely small ................................. 43
1.11. Nanometric origami .............................................. 45
1.12. Conclusion .......................................................... 47
1.13. Bibliography .......................................................... 49

Chapter 2. Integration of Additive Manufacturing
Technologies into Society ............................................. 69
  2.1. Introduction .......................................................... 70
  2.2. Markets and application domains of 3D printing ............. 72
    2.2.1. Markets .......................................................... 72
    2.2.2. Principal application niches ................................ 76
  2.3. Growth dynamics ................................................... 80
  2.4. Studies on the dynamic of growth ............................... 84
    2.4.1. Convergence .................................................... 84
    2.4.2. “Attractiveness” of additive manufacturing technologies 87
    2.4.3. Possible positioning of the industry ....................... 132
  2.5. Toward a certain stabiliztion: The dynamics of innovation 140
  2.6. Conclusion ............................................................ 146
  2.7. Bibliography .......................................................... 152

Part 2. 3D Processes ..................................................... 175

Introduction to Part 2 ................................................... 177

Chapter 3. Processes, Machines and Materials ....................... 181
  3.1. Introduction .......................................................... 183
  3.2. Stereolithography ................................................... 188
    3.2.1. History of 2D1/2 processes ................................ 188
    3.2.2. Other techniques developed since 1984 ................... 191
    3.2.3. Light–matter interaction and space-resolved polymerization 193
    3.2.4. Consequences ................................................... 197
    3.2.5. Families of materials used ................................. 201
    3.2.6. Layer implementation ....................................... 207
    3.2.7. Coupling of polymerized surface generation and volumetric reduction 207
<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>3.3. Process of wire fusion</td>
<td>207</td>
</tr>
<tr>
<td>3.3.1. FDM or FFF materials</td>
<td>211</td>
</tr>
<tr>
<td>3.3.2. Adhesion</td>
<td>212</td>
</tr>
<tr>
<td>3.3.3. Synthesis</td>
<td>214</td>
</tr>
<tr>
<td>3.4. Sheet or powder gluing process</td>
<td>215</td>
</tr>
<tr>
<td>3.4.1. Bi-material process (SDL)</td>
<td>215</td>
</tr>
<tr>
<td>3.4.2. Variant using powders: 3DP Process</td>
<td>217</td>
</tr>
<tr>
<td>3.4.3. Process using a cross-linkable polymer (SIR, for “Soluble/Insoluble Reaction”)</td>
<td>218</td>
</tr>
<tr>
<td>3.4.4. Synthesis</td>
<td>223</td>
</tr>
<tr>
<td>3.5. Powder fusion/sintering</td>
<td>225</td>
</tr>
<tr>
<td>3.5.1. Materials</td>
<td>227</td>
</tr>
<tr>
<td>3.5.2. Energy sources</td>
<td>228</td>
</tr>
<tr>
<td>3.5.3. Physicochemical aspects and constraints linked to the process</td>
<td>228</td>
</tr>
<tr>
<td>3.5.4. Simultaneous contribution of matter and energy</td>
<td>233</td>
</tr>
<tr>
<td>3.5.5. MPA process</td>
<td>235</td>
</tr>
<tr>
<td>3.5.6. Synthesis</td>
<td>236</td>
</tr>
<tr>
<td>3.6. Conclusion</td>
<td>238</td>
</tr>
<tr>
<td>3.7. Bibliography</td>
<td>245</td>
</tr>
</tbody>
</table>

**Conclusion**                                                                 | 265  |

**Index**                                                                 | 275  |