Table of Contents

Preface xi
Annie BAUDRANT

Chapter 1. Silicon and Silicon Carbide Oxidation 1
Jean-Jacques GANEM and Isabelle TRIMAILLE

1.1. Introduction. 1
1.2. Overview of the various oxidation techniques 3
1.2.1. General information 3
1.2.2. Most frequently used methods in the semiconductor industry. . . . 4
1.2.3. Other methods. 8
1.3. Some physical properties of silica 17
1.3.1. The silica structure 17
1.3.2. Three useful parameters of silica. 21
1.3.3. Transport properties in silica 22
1.4. Equations of atomic transport during oxidation 28
1.4.1. Transport equations in the general case. 29
1.4.2. First approximation: $C(x)$ varies slowly with the depth x 30
1.4.3. Second approximation: $\varepsilon(x)$ varies slowly with the depth x 33
1.4.4. Applications of the transport equations to thermal and anodic oxidation 34
1.5. Is it possible to identify the transport mechanisms taking place during oxidation? 35
1.5.1. Identification using isotopic labeling techniques 35
1.5.2. Important results for the thermal oxidation of silicon under dry O_2. 41
1.5.3. Important results for wet thermal oxidation 45

1.5.4. Conclusions on the atomic transport mechanisms during silicon thermal oxidation 45
1.5.5. Experimental results and conclusions on the transport mechanisms during the anodic oxidation of silicon 46
1.5.6. Important experimental results from dry SiC thermal oxidation 47
1.6. Transport equations in the case of thermal oxidation 48
1.6.1. General information on flux and on growth kinetics 48
1.6.2. Flux calculation for neutral mobile species 49
1.6.3. Flux calculation for ion mobile species 49
1.7. Deal and Grove theory of thermal oxidation 53
1.7.1. Flux calculation 53
1.7.2. Growth kinetics equations 57
1.7.3. Remarks on the fluctuations of the oxidation constants k_P and k_L 59
1.7.4. Determination of the oxidation parameters from experimental results 59
1.7.5. Confrontation of the Deal and Grove theory with experimental results 61
1.7.6. Conclusions on the Deal and Grove theory 66
1.8. Theory of thermal oxidation under water vapor of silicon 67
1.8.1. Concentration profiles expected for H_2O 67
1.8.2. Concentration profiles expected for the OH groups 68
1.8.3. Concentration profiles expected for H_2 68
1.8.4. Concentration profiles expected for H. 69
1.8.5. Comparison of the expected and the experimental profiles 71
1.8.6. Wolters theory 71
1.9. Kinetics of growth in O_2 for oxide films < 30 nm 72
1.9.1. Introduction 72
1.9.2. Oxidation models of thin films 78
1.9.3. Case of ultra-thin films (< 5 nm) 80
1.9.4. On line simulator 80
1.9.5. Kinetics and models of SiC oxidation 81
1.10. Fluctuations of the oxidation constants under experimental conditions 84
1.10.1. Role of the pressure 84
1.10.2. Role of the temperature 85
1.10.3. Role of the crystal direction 88
1.10.4. Role of doping 91
1.11. Conclusion 92
1.12. Bibliography 92

Chapter 2. Ion Implantation 103
Jean-Jacques GROB

2.1. Introduction. 103
2.2. Ion implanters 105
2.2.1. General description. 105
2.2.2. Ion sources. 106
2.2.3. Mass analysis and beam optics 107
2.2.4. Current measurement. 108
2.2.5. Production throughput, temperature control and charge effects. . . 109
2.3. Ion range 111
2.3.1. Binary collision and stopping power 111
2.3.2. Profile of the implanted ions 115
2.3.3. Backscattering, surface sputter and channeling 119
2.3.4. Implantation through a mask 122
2.4. Creation and healing of the defects. 124
2.4.1. Primary collision and cascade 124
2.4.2. Point defects. 127
2.4.3. Accumulation of damages, amorphization 128
2.4.4. Damage healing and dopant activation 132
2.5. Applications in traditional technologies and new tendencies. 136
2.5.1. Common implantations 137
2.5.2. Other applications and new tendencies 140
2.6. Conclusion 147
2.7. Bibliography 147

Chapter 3. Dopant Diffusion: Modeling and Technological Challenges 155
Daniel MATHIOT

3.1. Introduction. 155
3.2. Diffusion in solids. 157
3.2.1. General information 157
3.2.2. Elementary mechanisms. 163
3.2.3. Semiconductor specificities. 172
3.3. Dopant diffusion in single-crystal silicon 176
3.3.1. Predeposition methods. 176
3.3.2. Main experimental observations 178
3.3.3. Modeling. 184
3.4. Examples of associated engineering problems 191
3.4.1. Redistribution of the implanted dopants: transient enhanced diffusion 191
3.4.2. Engineering of ultra-thin junctions. 193
3.4.3. Reverse short channel effect 195

3.5. Dopant diffusion in germanium 196
3.5.1. Thermal diffusion process 197
3.5.2. Implanted dopants and junctions engineering 199
3.6. Conclusion 201
3.7. Bibliography 201

Chapter 4. Epitaxy of Strained Si/Si1-x Gex Heterostructures 209
Jean-Michel HARTMANN

4.1. Introduction 209
4.1.1. General introduction 209
4.1.2. Chemical vapor deposition from the beginning 210
4.1.3. The Epi Centura epitaxy tool 216
4.1.4. Some general concepts of epitaxy 219
4.2. Engineering of the pMOSFET transistor channel using pseudomorphic SiGe layers 222
4.2.1. Introduction 222
4.2.2. Growth kinetics of Si and SiGe in chlorinated chemistry 224
4.2.3. Transposition on patterned substrates 229
4.2.4. pMOS transistors incorporating SiGe layers 231
4.3. Engineering of the nMOSFET transistor channel using pseudomorphic $Si_{1-y}C_y$ layers; SiGeC diffusion barriers 233
4.3.1. Introduction 233
4.3.2. Incorporation of C in Si and SiGe 235
4.3.3. $Si/Si_{1-y}C_y/Si$ stacks for nMOS transistors 238
4.3.4. nMOS transistors incorporating $Si_{1-y}C_y$ layers or SiGeC diffusion barriers 241
4.4. Epitaxy of Si raised sources and drains on ultra-thin SOI substrates 243
4.4.1. Introduction 243
4.4.2. Problems encountered on ultra-thin SOI substrates 245
4.4.3. Method developed in response 246
4.5. Epitaxy of recessed and raised SiGe:B sources and drains on ultra-thin SOI and SON substrates 248
4.5.1. Introduction 248
4.5.2. Growth kinetics and boron doping of SiGe in chlorinated chemistry 249
4.5.3. Recessed and raised SiGe:B sources and drains on FD-SOI and SON substrates 251
4.6. Virtual SiGe substrates: fabrication of sSOI substrates and of dual c-Ge / t-Si channels 253
4.6.1. Introduction 253
4.6.2. Growth and structural properties of virtual SiGe substrates 255

4.6.3. Growth and structural properties of tensily-strained Si layers on SiGe virtual substrates 262
4.6.4. Fabrication of sSOI and XsSOI substrates & transport properties 267
4.6.5. c-Ge/t-Si dual channels on $Si_{0.5}Ge_{0.5}$ virtual substrates 271
4.7. Thin or thick layers of pure Ge on Si for nano and opto-electronics 275
4.7.1. Introduction 275
4.7.2. Structural properties of thick layers of Ge on Si (001) and of GeOI 276
4.7.3. Optical and transport properties of thick Ge layers on Si (001) and of GeOI substrates 283
4.7.4. Structural and optical properties of Ge islands on Si (001) 288
4.8. Devices based on sacrificial layers of SiGe 292
4.8.1. Introduction 292
4.8.2. Selective HCl etching of SiGe selectively compared to Si. 293
4.8.3. Localized SOI devices and SON 297
4.8.4. Devices based on multi-wires and on multi-channels. 301
4.9. Conclusions and prospects 311
4.9.1. General conclusion 311
4.9.2. Prospects 313
4.10. Bibliography 317

List of Authors 333

Index 335